Illinois Department of Revenue

**ST-587 Exemption Certificate (for Manufacturing, Production Agriculture, and Coal and Aggregate Mining)**

**Step 1: Identify the seller**
The seller must keep this certificate.

Name ___________________________________________  Address ___________________________________________

Phone (_______) ______________________________________________________________________________________

**Step 2: Identify the purchaser (lessor)**

Name ___________________________________________  Phone (_______) ______________________________________________________________________________________

Address ___________________________________________  Date of purchase __________/________/________

City ___________________________ State ______ ZIP ______________________________________________________________________________________

Write the purchaser's Illinois account ID number, FEIN or SSN. Illinois account ID number ________________________________

FEIN ________________________________  SSN ________________________________

**Step 3: Identify the lessee**

Name ___________________________________________  Address ___________________________________________

Phone (_______) ______________________________________________________________________________________

**Step 4: Identify the item you are purchasing (or leasing)**

Type of item ______________________________________________________________________________________

Serial no. ______________________________________________________________________________________

**Step 5: Identify how you will use this item.** Check the appropriate box. See instructions.

I state that this item will be used

☐ primarily in the manufacturing or assembling of tangible personal property for wholesale or retail sale or lease, including graphic arts production. (Effective July 1, 2019, the exemption for manufacturing includes production related tangible personal property.)

☐ primarily in production agriculture.

☐ primarily for coal and aggregate exploration and related mining, off-highway hauling, processing, maintenance, and reclamation, but excluding motor vehicles required to be registered under the Illinois Vehicle Code.

**Step 6: Blanket Certificate** Check the appropriate box in each section. Blanket certificates may not be used for purchases of items to be used primarily in manufacturing or assembling tangible personal property, or machinery or equipment used in graphic arts production.

I am the identified purchaser, and I certify that

☐ all of the purchases that I make from this seller are eligible for the production agriculture exemption.

☐ the following percentage, _____ %, of all of the purchases that I make from this seller are eligible for the production agriculture exemption.

☐ all of the purchases that I make from this seller are eligible for the coal and aggregate mining exemption.

☐ the following percentage, _____ %, of all of the purchases that I make from this seller are eligible for the coal and aggregate mining exemption.

**Step 7: Sign below**

Under penalties of perjury, I state that I have examined this certificate and, to the best of my knowledge, it is true, correct, and complete.

Purchaser's signature ___________________________ Date __________/________/________

You may photocopy this form or you may obtain additional forms by visiting our website at tax.illinois.gov.

This form is authorized as outlined under the tax or fee Act imposing the tax or fee for which this form is filed. Disclosure of this information is required. Failure to provide information may result in this form not being processed and may result in a penalty.
**General Information**

**When is an Exemption Certificate required?**

Generally, an Exemption Certificate is required for proof that no tax is due on any sale that is made tax-free as a sale of machinery or equipment used in graphic arts production, manufacturing machinery, equipment, and tangible personal property to be used primarily in manufacturing or assembling of tangible personal property, production agriculture, or coal and aggregate mining. Effective July 1, 2019, the manufacturing machinery and equipment exemption includes production related tangible personal property, such as supplies and consumables including fuels, coolants, solvents, oils, lubricants, and adhesives, hand tools, protective apparel, and fire and safety equipment, primarily used or consumed in a manufacturing process. The purchaser, at the seller's request, must provide the information that is needed to complete this certificate.

**Who keeps the Exemption Certificate?**

The seller must keep the certificate. We may request it as proof that no tax was due on the sale of the specified items. Do not mail the certificate to us.

**Can other forms be used?**

Yes. You can use other forms or statements in place of this certificate but whatever you use as proof that an exempt sale of the qualified item was made must contain

- the seller's name and address;
- the purchaser's name and address;
- a description of the property being purchased;
- a statement that the property is being purchased for use primarily in (1) manufacturing or assembling of tangible personal property, (2) production agriculture, (3) coal and aggregate mining; and
- the purchaser's signature and date of signing.

**Note:** A purchase order signed by the purchaser may be used as an Exemption Certificate if it contains all of the previously stated required information.

**When is a blanket Exemption Certificate used?**

The purchaser may provide a blanket Exemption Certificate to any seller from whom all purchases made are for items to be used primarily in production agriculture or coal and aggregate mining. A blanket certificate can also specify that a percentage of the purchases made from the identified seller will be exempt. In either instance, blanket certificates should be kept up-to-date. If a specified percentage changes, a new certificate should be provided. Otherwise, all certificates should be updated at least every three years.

**Note:** Blanket certificates may not be used for purchases of items to be used primarily in manufacturing or assembling tangible personal property, or machinery or equipment used in graphic arts production.

**Specific Instructions**

**Step 1: Identify the seller**

Provide the seller's name, address, and phone number on the lines provided.

**Step 2: Identify the purchaser (lessor)**

Provide the purchaser's (lessor's) name, address, phone number, and date of purchase on the lines provided. You must also write the purchaser's identification number on the corresponding line.

**Step 3: Identify the lessee**

If the purchaser is a lessor, provide the lessee's name, address, and phone number on the lines provided.

If the purchaser is not a lessor, leave this step blank and continue to Step 4.

**Step 4: Identify the item you are purchasing (leasing)**

This includes machinery and repair/replacement parts. Provide the type of item and serial number on the lines provided.

**Step 5: Identify how you will use this item**

Complete this step if you are using this form for a one-time purchase (manufacturers must use this step because blanket certificates are not accepted for your manufacturing machinery, equipment, and production related tangible personal property). Check the appropriate box to indicate how the equipment will be used.

**Step 6: Blanket Certificate**

Complete this step only if you are using this form as a blanket certificate and your primary use is for production agriculture or coal and aggregate mining.

Check the appropriate box to indicate the type of blanket exemption and how the item will be used.

**Step 7: Sign Below**

The purchaser must sign and date the form.